

2020 Electronics Assembly System catalog



Screen Printer

- Achieves compact dual lane and highly efficient production
- Reduced running costs with our newly developed paperless cleaning
- Achieves improved overall quality with our integrated line solutions using our proprietary mounters

lodel No. NN-EJP9A

Model ID	SPV-DC
Model No.	NM-EJP9A
PCB dimensions (mm)*1	L 50 × W 50 to L 350 × W 300
PCB exchange time	13.0 s(6.5 s/PCB)*2 Including transfer, positioning, recognition, each-time cleaning. Printing & cleaning conditions:Our recommended conditions (PCB dimensions L 250 × W 165)
Repeatability	2 Cpk ± 5.0 µm 6 σ The repeatability of same PCB Equal to ± 5.0 µm ± 3 σ (or ±2.5 µm ±1.5 σ)
Screen frame dimensions (mm) *3	L 736 × W 736、L 650 × W 550、 L 550 × W 650、 L 750 × W 750、 L 584 × W 584
Electric source*4	1-phase AC 200, 220, 230, 240 V ±10V Max. 4.0 kVA
Pneumatic source *5	0.5 MPa, 560 L / min (A.N.R.)
Dimensions (mm) *6	W 1 650 × D 2 446 × H 1 500 (maximum protusion D 2528)
Mass*7	2 650 kg

* It may not conform to Machinery Directive and EMC Directive in case of optional configuration and custom-made specification.

"Values such as cycle time and accuracy may vary depending on operating conditions. "Please refer to the "Specification booklet"
*1: When using paperless cleaning, dimensions are L50 x W50 – L350 x W250
*2: PCB exchange time varies depending on the machine in the pre-process and the post process, the PCB size, the use of a PCB pressing-down unit and so forth. *3: For mask specifications, please see the specification.
*4: Including blower and vacuum pump"Option" *5: When using the mask suction function *6: Except for the signal tower and the touch panel.

CE

*7: With full options



Enables high efficiency dual lane production in a compact package

Compact dual lanes

Morene Block

Inquiries...

leakage during printing.

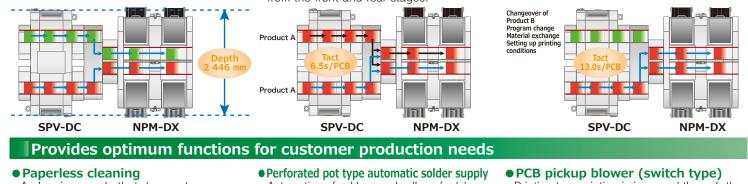
Enables compact dual lane production with front/rear independence to provide a production line that matches customer production needs.

• High-speed production

Printing the same product on the front and rear printing stages enables the creation of a high-production line. The lane utilization can be enhanced by supplying PC boards from the front and rear stages.

Nonstop changeover

The preparation for the next product can be carried out during one-sided stage production, thereby eliminating the time for changeover.



A cleaning nozzle that does not use paper, cutting down on paper and solvent use.

Comes in contact with the mask using

Simple construction for easy cleaning.

magnet repellence to prevent solder side

TCO

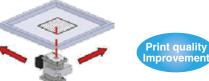
Reduction

Maintainability

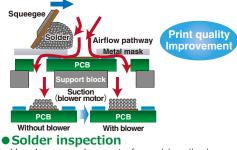
Automation of solder supply allows for labor savings and uninterrupted operation.



 Mask inspection Inspects for mask aperture clogging and solder bleed.



PCB pickup blower (switch type) Printing transcription is improved through the use of blower to create airflow pathways from metal mask to PCB.



Head camera inspects for solder displacement, bridging, streaking, and bleeding.

> Print quality Improvement

M2M Line solution With printing position correction Trace data Without printing According to the correction data of shifted position correction printing positions analyzed by solder paste Automatic changeover inspection (APC correction data), **Component verification** it corrects printing positions(X,Y, θ). C-correction data *3D inspection equipment of other companies can also be connected. * Please inquire with your sales representative for more details Connect with upper system(LNB,LWS...) Automatic changeover Component verification(solder/mask/squeegee…) 0402 parts NPM-DX other SPI Trace data output SPV-DC *About the specification and system configuration, please refer to the "Specification" for details

🕂 Safety Cautions

Please read the User's Manual carefully to familiarize yourself with safe and effective usage procedures. To ensure safety when using this equipment, all work should be performed according to that as stated in the supplied Operating Instructions. Read your operating instruction manual thoroughly.

Panasonic Group products are built with the environment in mind.

Please check the homepage for the details. panasonic.com/global/corporate/sustainability

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 Homepage industrial.panasonic.com/ww/fa-jisso