

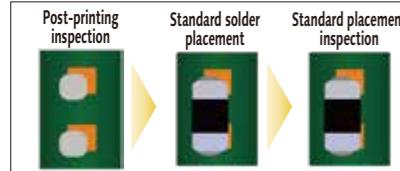
Quality improvement

APC system

Feedforward to placement heads

Analyses solder position measurement data, corrects the component mount position (X, Y, θ).

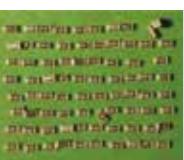
Objects: Chip components (0402C / R ~) Package components (QFP, BGA, CSP)



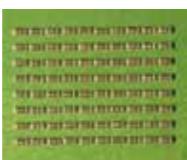
After reflow

Height sensor option (Placement height control)

Improves mounting quality by measuring the PCB warpage and parts thickness, and controlling the placement height automatically.



Without PCB warpage measurement



With PCB warpage measurement

Multi-recognition camera V2

Type 1

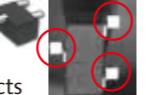
Equipped with camera same as NPM-X series to improve component recognition. Possible to build up with type 2 or 3 to realize high-quality placement.



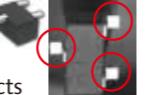
Multi-recognition camera V2 (Type 1)

Type 2

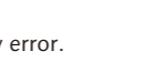
[Flip detection] Checks components with lead for reverse.



[Component thickness measurement] Measures component thickness and reflects the result to the placement height.



[Nozzle tip check] Checks the nozzle height regularly for any error.

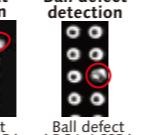


[Ejection detection] Checks any foreign matters adhered onto nozzle tips during component ejection.



Type 3

Possible to detect the coplanarity of any leads of QFP, SOP, etc., and the presence / absence of any ball on BGA, CSP, etc.



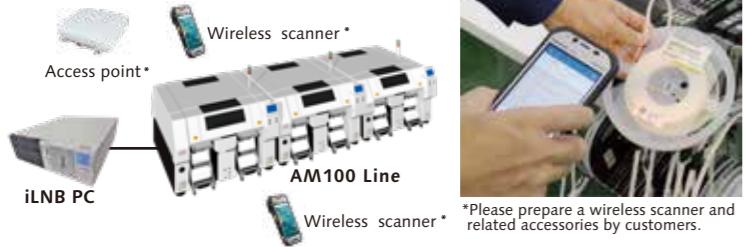
Lead float detection (QFP/SOP)

Ball defect detection (BGA/CSP)

Component Verification option

Prevents setup mistakes during changeover. Provides an increase of production efficiency by easy operation.

For Wireless scanner (PDA)



Access point*

iLNB PC

AM100 Line

Wireless scanner*

*Please prepare a wireless scanner and related accessories by customers.

Mounting MES software (PanaCIM-EE Gen2)

Helps improve the entire factory's productivity and quality by supporting / directing operators and contributing to better management of the factory.



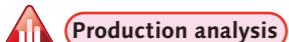
Material verification



Production monitor



Material control



Production analysis



Traceability



Maintenance

Safety Cautions

- Please read the User's Manual carefully to familiarize yourself with safe and effective usage procedures.
- To ensure safety when using this equipment, all work should be performed according to that as stated in the supplied Operating Instructions. Read your operating instruction manual thoroughly.

Panasonic Group products are built with the environment in mind.

For details here



Panasonic GREEN IMPACT

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Changes in specifications and appearance may be made without notice for product improvement.

Please contact us via our website at connect.panasonic.eu

Panasonic CONNECT

2026

Electronics Assembly System

Modular Placement Machine
Catalogue

Model ID

AM100

Model No.
NM-EJM4D



• Mixing a wide variety of machine layouts and a wide range of options to offer you an optimum line suitable for all types of production.



*It may not conform to Machinery Directive and EMC Directive in case of optional configuration and custom-made specification.

Model ID	AM100
Model No.	NM-EJM4D
PCB dimensions	Standard Specification : L 50 mm × W 50 mm to L 515 mm × W 460 mm Long PCB Specification (option) : L 50 mm × W 50 mm to L 1500 mm × W 460 mm
PCB exchange time *when no component mounted on the bottom side	Standard Specification : 4.0 s (L 515 mm or less) Long PCB Specification (option) : 7.0 s (L 857.5 mm or less) 7.5 s (over L 857.5 mm to L 1500 mm or less)
Placement speed *at optimum conditions	35 800 cph (0.1006 s / chip) , 12 200 cph (0.295 s / QFP □12 mm or less)
Placement accuracy (Cpk≥1) * at optimum conditions	±40 μm / chip ±50 μm / QFP □12 mm or less ±30 μm / QFP □12 mm to □32 mm
Component dimensions	0402 chip ↗ to L 120 mm × W 90 mm or L 150 mm × W 25 mm (T = 28 ↗ Tape : 4 / 8 / 12 / 16 / 24 / 32 / 44 / 56 / 72 / 88 / 104 mm Tape feeder specification : Max.160 Tray feeder specification : Max.120 ↗ (Tape : 4 / 8 mm tape (small reel))
Component supply	Taping Tape feeder specification : Max.160 Tray feeder specification : Max.120 ↗ (single stick feeder)
	Stick Tape feeder specification : Max.40 Tray feeder specification : Max.30 ↗
	Tray Tray feeder specification : Max.20 ↗ Manually setting tray specification : Max.20 ↗ (Option for the fixed feeder base) Manually setting tray specification in the mounter (2 trays) : Max.20 ↗ (Option for the fixed feeder base)
Electric source	3-phase AC 200 / 220 V ±10 V, AC 380 / 400 / 420 / 480 V ±20 V 2.0 kVA
Pneumatic source	Min.0.5 MPa to Max.0.8 MPa, 200 L / min (A.N.R.)
Dimensions ^⑥	W 1 970 mm × D 2 105 mm × H 1 500 mm ↗
Mass ^⑥	2 780 kg

Please refer to the specification booklet for details.

*1 : The 0402 chip requires a specific nozzle / feeder.
0402 placement support is optional.

*2 : For components with a height of 25 mm or more, a dedicated nozzle is required.

*3 : In case of single tray.

*4 : When installed on both sides of the rear fixed feeder base.
*5 : When rear is fixed feeder base or no supply unit.

*6 : The machine body plus 3 fixed feeder bases and a DT (dimensions and mass depending on the machine layout).

*7 : The signal tower and touch panel are not included.

Any-Mix Any-Volume Solution

Concept

One-machine solution for the pursuit of net productivity and high versatility

Equipped with 14-nozzle head which balances between productivity and versatility. Placing components up to 14 mm*1 (diagonal 19.1 mm) in the maximum speed.*2

Components ranges from 0402 to 120 x 90 (mm) or 150 x 25 (mm)

*1: for 14 mm-square size components

*2: The optimal tact time may not be achieved due to the weight of component or the surface material of component.

"No supply unit" is selectable for the rear side.

(For details, please contact with our sales representative.)

*3: The measurements indicate the size of the machine with the feeder carts in front and rear.

Improved operability Loading of Autoload feeder.



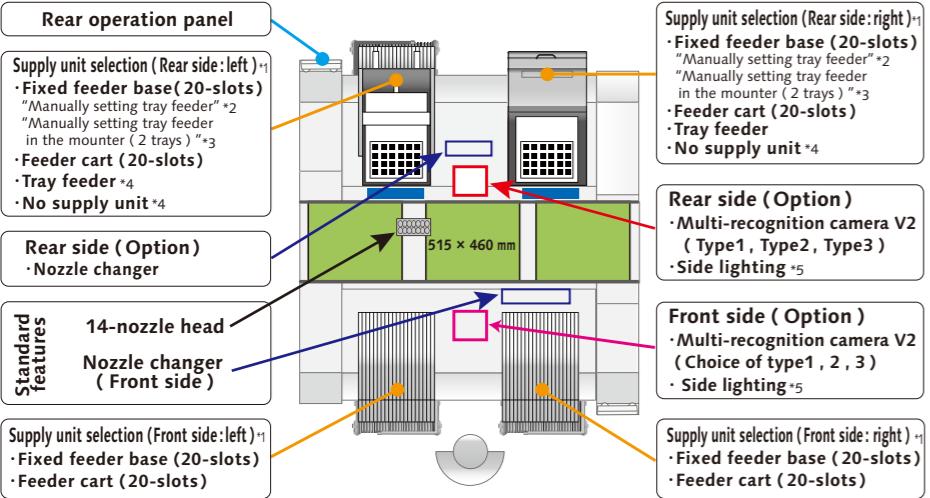
Program creation using the data creation system (NPM-DGS). For three machines or less, both AM-LNB and NPM-DGS can be used on 1 PC.

Feeders are compatible with NPM / NPM-X / VM series.



Long PCB (1 500 mm) specification

Machine layout



Wide range of options

Versatility

- **Fixed feeder base options**
 - ① Manually setting tray
 - ② Manually setting tray feeder in the mounter (2 trays)*3
 - ③ Reel box
 - ④ Cutting unit & reel holder
- **Multi-functional transfer unit**
 - Grip nozzle
 - Rear side nozzle changer
 - Rear operation panel
 - Rear side camera (Multi-recognition camera V2)
 - Side lighting
 - Long PCB (1 500 mm) specification
 - Tray 1 Pallet 10 Kinds

High productivity

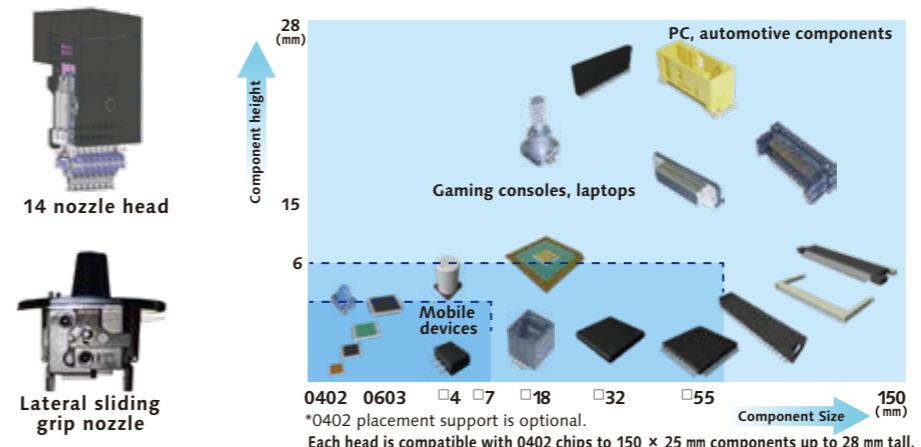
- Automatic changeover
- Support station
- Feeder setup navigation
- Parts supply navigation

Quality improvement

- APC system
- Height sensor (placement height control)
- Multi-recognition camera V2 (Type1, Type2, Type3)
- Automatic replacement of support pins
- Component verification
- PanaCIM-EE ready
- Automatic recovery function for pickup error
- Inspection before pickup (Polarity)

Versatility

Parts adaptability



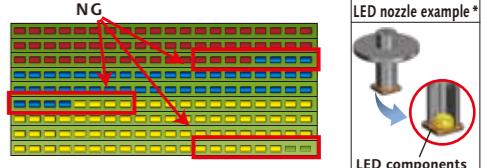
Long PCB (1 500 mm) specification option

By dividing long PCBs into two mounting areas and sliding in the lengthwise direction, expands lengthwise to a maximum of 1 500 mm.

Specification	Standard Specification	Long PCB (1 500 mm) specification
PCB dimensions	L 50 mm x W 50 mm to L 515 mm x W 460 mm	L 50 mm x W 50 mm to L 1 500 mm x W 460 mm
Placement dimensions	L 50 mm x W 44 mm to L 515 mm x W 454 mm	L 50 mm x W 41 mm to L 1 500 mm x W 451 mm
PCB exchange time	4.0 s	7.0 s (L 857.5 mm or less) 7.5 s (over L 857.5 mm or less)
PCB standby	Loader side 1 piece and unloader side 1 piece (total 2 pieces)	PCB can not standby.
Height sensor teaching*6	Available with NPM Series, NPM-X Series, and VM Series.	For long PCB (1 500 mm) specification only
Bottom side mount possible range	The range with the support pin does not interfere.	The range with the support pin and 1 500 mm PCB holder does not interfere.

LED Placement

Brightness Binning

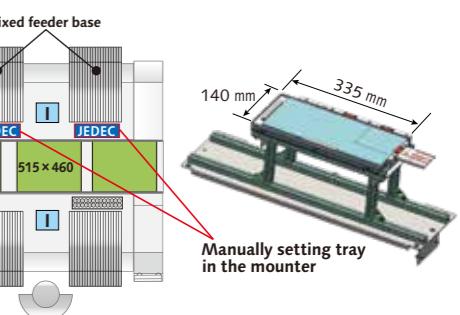


Avoid mixing of brightness and minimizes component and block disposal. Monitors remaining component count to avoid component exhaust during operation.

*Please ask us for nozzles that support LED components of various shapes

Manually setting tray feeder in the mounter (2 trays) option

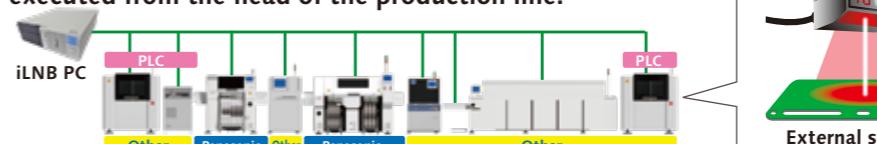
Without reducing the number of rear feeder supply, pallet parts can be supplied. (Installing 2 trays, up to 10 kinds with Tray 1 Pallet 10 Kinds)



High productivity

Automatic changeover option

iLNB connects all the equipment of the SMT production line including AM100, and automatic changeover can be executed from the head of the production line.



Off-line setup support station

With the support stations, offline feeder cart setup is possible even outside of the manufacturing floor.

• Two types of Support Stations are available.

① Component verification station

- Batch Exchange Cart Setup: Provides power to all feeders in cart.
- Feeder setup: Provides power to individual feeders.
- Component verification: Navigator that indicates any location where feeders need exchange.



② Power supply station

The simpler type of station composed of the batch exchange cart setup and the feeder setup features.



Feeder setup navigator option

It is a support tool to navigate efficient setup procedure. The tool factors in the amount of time it takes to perform and complete setup operations when estimating the time required for production and providing the operator with setup instructions. This will visualize and streamline setup operations during setup for a production line.

